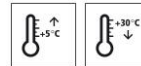


Technical Data Sheet

StoCrete SM

Quick repair mortar, polymer-modified,
cementitious, layer thickness of 3-40 mm



Characteristics

Area of application

- as a concrete repair product for the repair of concrete structures (concrete, reinforced concrete, and lightweight concrete)
- as a fairing coat (3-5 mm)

Properties

- polymer-modified, cementitious concrete repair product (PCC / RM)
- very good adhesive strength on a concrete substrate
- very good application overhead
- very good non-sag properties
- no separate tack coat necessary
- rapidly curing
- can be quickly over-coated

Information/notes

- product is in accordance with EN 1504-3
- not suitable for surfaces subject to foot or vehicle traffic

Technical data

Criterion	Standard / test specification	Value/ Unit	Notes
Bulk density of fresh mortar	EN 1015-6	1.9 kg/dm ³	
Maximum particle size		0.8 mm	
Bond strength (28 days)	EN 1542	> 0.8 MPa	
Compressive strength	EN 12190	28 MPa	
Flexural strength	TP BE-PCC	6 MPa	
Static modulus of elasticity	EN 13412	11 GPa	

The characteristic values stated are average values or approximate values. Due to the natural raw materials in our products, the stated values can vary slightly in the same delivery batch; this does not affect the suitability of the product for its intended use.

Substrate

Requirements

Requirements on the substrate:
The concrete substrate must be load-bearing and free from native and foreign substances that could interfere with adhesion, as well as from corrosion-promoting components (e.g. chlorides).
Remove less strong layers and laitance.

Technical Data Sheet

StoCrete SM

Damp in accordance with the definition in the DAfStb (German) Repair Guideline 2001-10.

Preparation grade of the exposed reinforcing steel after substrate preparation: Sa 2½ in accordance with EN ISO 8501-1.

Tensile strength: ≥ 0.7 MPa

Preparations	Prepare the substrate using a suitable mechanical process, such as abrasive blasting or high-pressure water blasting (> 800 bar). Open pores and blow-holes sufficiently. Bevel the edges of the areas of spalling under approx. 45°.		
Application			
Application temperature	Lowest application temperature: +5 °C Highest application temperature: +30 °C		
Time for application	At +10 °C: approx. 30 minutes At +20 °C: approx. 15 minutes at +30 °C: approx. 10 minutes		
Mixing ratio	25 kg of material in accordance with the description / 4.0 - 4.25 l water = 1.0 : 0.16 - 0.17 parts by weight		
Material preparation	Decant water, then add the pre-blended dry mortar. Mix for approx. 2 minutes. Allow to mature for approx. 3 minutes. Remix for approx. 30 seconds.		
Consumption	Type of application	Approx. consumption	
	per mm layer thickness	1.7	kg/m²
	Material consumption depends on the application, substrate, and consistency, among other factors. The stated consumption values are only to be used as a guide. If required, determine precise consumption values on the basis of the specific project.		
Coating build-up	1) Substrate preparation 2) Protection against corrosion with StoCrete TK (for exposed reinforcement) 3) Reprofilling with StoCrete SM Fine filling with StoCrete SM. local reprofilling: 3 - 40 mm full-surface fairing coat: 3 - 5 mm		
Application	1) Substrate preparation		

Technical Data Sheet

StoCrete SM

Derust the exposed reinforcing steel in accordance with DIN EN ISO 12944-4 up to preparation grade Sa 2½. The derusted reinforcing steel must be free from dust and grease.

2) Protection against corrosion

Immediately after derusting of the reinforcing steel in accordance with EN ISO 12944, Part 4, coating with StoCrete TK is carried out in two application cycles. The reinforcing steels are coated uniformly without gaps using a paint brush.

Waiting time between the two application cycles is 4.5 hours.

The protection against corrosion must be sufficiently hardened on the reinforcing steel so that it cannot detach from the reinforcing steel during the second application cycle.

First application cycle: StoCrete TK grey Consumption approx. 130 g/m one-time application Ø to 18 mm

Second application cycle: StoCrete TK light grey consumption approx. 140 g/m one-time application Ø to 18 mm

or

First application cycle: StoCrete TK grey consumption approx. 150 g/m one-time application Ø above 18 mm

Second application cycle: StoCrete TK light grey consumption approx. 160 g/m one-time application Ø above 18 mm

Approx. 24 h before applying the product, sufficiently pre-wet the concrete substrate for the first time. However, when applying the product, the concrete substrate must be dry enough that it appears only slightly damp.

3) Reprofilling

Pre-fill the local areas of spalling with StoCrete SM, then carry out reprofilling wet on wet. Apply manually using a mason's trowel, spatula, or square trowel. To ensure adhesion, always work wet on wet.

Please note: do not dilute StoCrete SM with water once the reaction has begun, i.e. when it starts becoming stiff.

Layer thickness of StoCrete SM 3 - 40 mm.

Consumption of reprofilling mortar: approx. 19 kg/m² per cm of spalling depth/layer thickness (mixed material)

For full-surface application as a fine filler, apply a scratch coat to seal pores and cavities, then apply the StoCrete SM filler wet on wet in the corresponding layer thickness. To ensure a good adhesive bond, always work wet on wet.

Smoothing the surface is the final processing stage. Rub out spatula strokes with a sponge; when doing so, do not add any more water.

Layer thickness of StoCrete SM: 3 - 5 mm.

Consumption of fine filler: approx. 1.9 kg per mm of layer thickness (mixed

Technical Data Sheet

StoCrete SM

material)

4) Curing

Curing procedure:

- a) Cover with film or sheeting
- b) Spray with water
- c) Chemical curing

Under normal conditions, curing must last at least 3 days. Observe the relevant standard DIN 1045-3: 2001-07, the B8 data sheet "Nachbehandlung von Beton" on the curing of concrete (11.2002) published by the Bauberatung Zement, and ZTV-ING (2006-07) (Additional technical terms of contract and guidelines for civil engineering).

Note:

Chemical curing may only be carried out if the subsequent work is compatible with this.

It is not possible to achieve a uniform colour shade of the mortar surface for procedural reasons.

The foil must not touch the surface of the mortar.

A key part of curing is adequately wetting the concrete substrate before applying the mortar, so that the substrate is water-saturated and the fresh mortar does not extract mixing water.

Drying, curing, ready for next coat

At +20 °C and 65 % relative humidity, over-coatable with:
Mineral slurry: after 4 hours
Mineral fine filler: after 4 hours
Sealer: after 24 hours

Cleaning the tools

Clean with water immediately after use. Hardened material can only be removed mechanically.

Notes, recommendations, special information, miscellaneous

The declaration(s) of performance can be obtained from the StoCretec Technisches InfoCenter
General application instructions are available at www.stocretec.de and in the notes of the latest Technical Manual.

Delivery

Article number

Name

Container

Technical Data Sheet

StoCrete SM

	00701-018	StoCrete SM	10 kg pail
	00701-001	StoCrete SM	25 kg bag

Storage

Storage conditions Store in dry conditions.

Storage life In the original container until ... (see packaging).
This product has a low chromate content.
The product quality is best guaranteed in its unopened original container until its shelf life has expired. The first digit of the batch number is the final digit of the year. The second and third digits indicate the calendar week. Example:
1450013223 - shelf life until end of calendar week 45 in 2021.
For further explanation, see the price list.

Identification

Product group Repair mortar

Safety This product is subject to compulsory labelling in accordance with the current EU regulation.
You will receive an EU Safety Data Sheet with your first order.
Please observe the information regarding the handling of the product, its storage, and disposal.

Special notes

The information in this Technical Data Sheet serves to ensure the product's intended use, or its suitability for use, and is based on our findings and experience. Users are nevertheless responsible for establishing the product's suitability and use.
Applications not specifically mentioned in this Technical Data Sheet are permissible only after prior consultation. Where no approval is given, such applications are at the user's own risk. This applies in particular when the product is used in combination with other products.

When a new Technical Data Sheet is published, all previous Technical Data Sheets are no longer valid. The latest version is available on the Internet.

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Technical Data Sheet

StoCrete SM

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